

Date:  
User:

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.

Drawing Name : INV 9182

Job Number : 48685

Estimate Number : 10804

P.O. Number :

Part Number : Z\_CUSTOM

This Issue : 26/05/09 S.O. No. :

Drawing Number : 769-011/702-045B

Prsht Rev. : NC

Project Number :

First Issue : / / Type : SMALL /MED FAB

Drawing Revision :

Previous Run : 00015

Material :

Due Date : 7/20/09

Qty: 1 Um: Each

Written By : Checked & Approved By : 

Comment :

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

D412769011

Aft Facing Seats (LH/RH)



B42525

(x1)



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Aft Facing Seats (LH/RH)

2.0

D412702045B

4-Man Aft Facing Shoulder Harness, 3 poi



B47323



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

4-Man Aft Facing Shoulder Harness, 3 poi

3.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



09.05.26 ①



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Assemble per IIN

complete Assembly.  
Per customer request.

4.0

QC5

INSPECT WORK TO CURRENT STEP



09/05/06 x1 set



Comment: INSPECT WORK TO CURRENT STEP

5.0

QC21

FINAL INSPECTION/W/O RELEASE



09/12/11

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 02.12.11

Dart Aerospace Ltd

Invoice

1270 Aberdeen Street  
Hawkesbury, Ontario, K6A 1K7  
Phone: (613) 632-5200  
Fax: (613) 632-5246

Date  
May 26, 2009

Page  
1

Invoice Number  
IN000009182

Sold To:

Dart Helicopters Services LLC.  
PO Box 430  
Piney Flats, TN 37686  
USA

Ship To:

Aero Facility Co. Ltd.  
Executive Tower 1-4-3  
Azabudai, Minato-ku  
Tokyo 106-0041  
Japan

Order No.	Order Date	Customer No.	Salesperson	PO Number	Ship Via	Terms
OR000008664	May 21, 2009	CU-DAR001	RFRASER	8010768	FEDEX	NET30

Qty. Ord.	Qty. Shp.	Qty. B/O	Item Number	Description	Unit Price	UOM	Extended Price
1.0000	1.0000	0.0000	D412-769-011	Aft Facing Seats (4 places) 42929 B/N42929	12,304.60	Each	12,304.60
1.0000	1.0000	0.0000	D412-702-045B	DART 4MAN SHOULDER HARNESS 47323 B/N47323 Labour to install Shoulder Harness to seat \$250.00	4,091.99	Each	4,091.99
			<u>Due Date</u>	<u>Amount Due</u>	<u>Discount Date</u>	<u>Disc. Amount</u>	
			Jun 25, 2009	16,396.59	May 26, 2009	0.00	
48685							

Comments:

Labour of \$250.00 was added to the shoulder Harness  
D412-702-045B

Tax summary:

GSTUS 0.00

Subtotal  
Total sales tax

16,396.59  
0.00

Total amount  
Less payment  
Less pmt. disc

16,396.59  
0.00  
0.00

Amount due

16,396.59

## Jason Murdoch

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**From:** Robbin Fraser [robbin@darths.com]  
**Sent:** July 13, 2009 2:06 PM  
**To:** 'Jason Murdoch'  
**Cc:** 'Marc Bellavance'; 'Mike Petsche'; 'Bill Beckett'  
**Subject:** RE: PO#09020

Hi Everyone,  
Just looking for either an update or a letter confirmation ??

Kind Regards,

Ms. Robbin Fraser  
International Sales Associate

### ***DART*** Helicopter Services, LLC

Tel: 1.613.632.3336  
Tol: 1.800.556.4166  
Fax: 1.613.632.4443  
Cell: 1.613.676.1709  
[robbin@darths.com](mailto:robbin@darths.com)  
[www.darthelicopterservices.com](http://www.darthelicopterservices.com)

***"We provide solutions"***

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**From:** Dan Stow [mailto:dstow@dartaero.com]  
**Sent:** July 10, 2009 10:30 AM  
**To:** Jason Murdoch  
**Cc:** 'Marc Bellavance'; 'Robbin Fraser'; 'Mike Petsche'; 'Bill Beckett'  
**Subject:** RE: PO#09020

Jason,

I do not know if Mike has already asked you, but we need confirmation that Dart installed the shoulder harness kit on the aft facing seats. I do not agree with giving out copies of our work orders but perhaps you and Marc can type up a letter of confirmation referencing the work order you used to install the shoulder harness and then sign it.

Thanks,

Dan Stow  
Technical Support  
Dart Aerospace Ltd.  
[dstow@dartaero.com](mailto:dstow@dartaero.com)  
Tel: 613.632.5200  
Cell: 613.676.0992

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**From:** Robbin Fraser [mailto:robbin@darths.com]  
**Sent:** July 9, 2009 2:25 PM

13/07/2009

**To:** 'Mike Petsche'; 'Dan Stow'  
**Cc:** 'Marc Bellavance'; 'Ebisawa'  
**Subject:** RE: PO#09020

Hi Mike,  
The documents are required so that Aero Facility can certify it with JCAB.

I believe a copy of the signed off work would be acceptable.

Kind Regards,

Ms. Robbin Fraser  
International Sales Associate

***DART* Helicopter Services, LLC**

Tel: 1.613.632.3336  
Tol: 1.800.556.4166  
Fax: 1.613.632.4443  
Cell: 1.613.676.1709  
[robbin@darths.com](mailto:robbin@darths.com)  
[www.darthelicopterservices.com](http://www.darthelicopterservices.com)

***"We provide solutions"***

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**From:** Mike Petsche [mailto:mpetsche@dartaero.com]  
**Sent:** July 9, 2009 1:20 PM  
**To:** 'Robbin Fraser'; 'Dan Stow'  
**Cc:** 'Marc Bellavance'; 'Ebisawa'  
**Subject:** RE: PO#09020

The fact that we installed it for him wasn't enough??

What kind of report? A copy of a work order that was signed off or something?

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**From:** Robbin Fraser [mailto:robbin@darths.com]  
**Sent:** Thursday, July 09, 2009 1:14 PM  
**To:** 'Dan Stow'  
**Cc:** 'Petsche, Mike'; 'Marc Bellavance'; 'Ebisawa'  
**Subject:** RE: PO#09020

Hi Dan,

Please reference PO 8010768.

Ebi From Aero Facility is asking for a report that confirms DAS installed the harness kit into the Aft Facing Seat.

I have left her email below as reference.

Please advise you can supply.

Kind Regards,

13/07/2009

Ms. Robbin Fraser  
International Sales Associate

**DART Helicopter Services, LLC**

Tel: 1.613.632.3336

Tol: 1.800.556.4166

Fax: 1.613.632.4443

Cell: 1.613.676.1709

[robbin@darths.com](mailto:robbin@darths.com)

[www.darthelicopterservices.com](http://www.darthelicopterservices.com)

***"We provide solutions"***

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**From:** Ebisawa [mailto:[ebisawa@aero.co.jp](mailto:ebisawa@aero.co.jp)]

**Sent:** July 8, 2009 4:57 AM

**To:** 'Robbin Fraser'

**Cc:** 'hattori'

**Subject:** PO#09020

Hello Robbin,

Regarding 2x2 seat and harness kit, PO#09020

Our customer request you a work report you installed the harness to the seat.

They need the document for Japan CAB.

Thank you.

Best regards,  
Ebi

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13/07/2009

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